FIG. 1 (a)

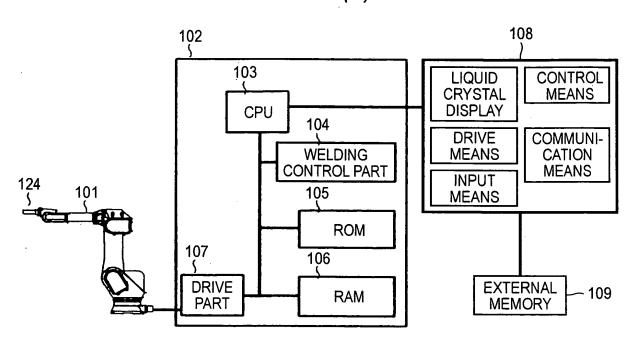


FIG. 1 (b)

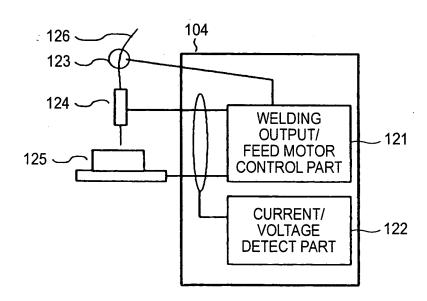


FIG. 2

```
207
<Prog0001.prg>
201
                203
     202
S
MOVE
    P1
          120.00m/min
MOVE P2
           10.00m/min
            18. OV --- 204
  WELD 120A
  GAS ON
                    --- 205
  ARC ON
                    --- 206
MOVE P3
            1.50m/min
MOVE P4
            1.50m/min
  WELD 100A 17.0V
  ARC OFF
  GAS OFF
MOVE P5
          120.00n/min
```

FIG. 3

04,05,18,15,50,32 100us Current output,Voltage output, Wire speed 223,18.2,10.5 223,18.2,10.5 223,18.2,10.5 223,18.2,10.5 223,18.2,10.5

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FIG. 4

Recording stop trigger: Input 0: No 🗸 Error Arc on Arc off
Sampling cycle: 50 O µ s ●ms
Recording items:
Instruction current
Instruction voltage
Output current Welding speed
Output voltage
ок Cancel

FIG. 5

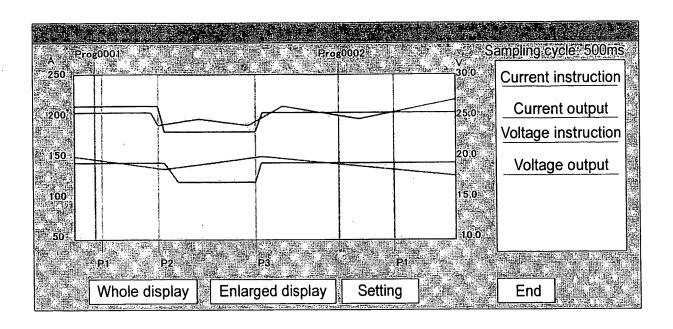


FIG. 6

